

**Indexable insert for turning SCMT 09T304, for finish machining, Grade: HBT130****Order data**

Order number	260758 HBT130
GTIN	4062406257385
Item class	22D

Technical description

Feed f	0.05 - 0.2 mm/rev.
Corner radius	0.4 mm
Chip breaker	M
Cutting depth a_p	0.1 - 1 mm
Cutting speed v_c main application	60 - 220 m/min
ISO code indexable insert	SCMT 09T304
Cutting conditions	slightly interrupted
Grade	HBT130
Coating	TiCN
Number of changes/inserts	4
Tool material	Carbide

Main application	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning